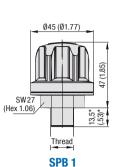
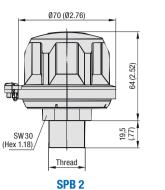


# Plastic Filler Breather • Types SPB 1 / 2 / 3 (Screw-In Version)

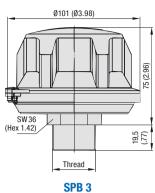












# **Characteristics**

Designed to be used as filler ports for hydraulic reservoirs, allowing the reservoir to breathe whilst protecting it from contamination found in harsh environments

#### **Features**

- · Available with 3 different cap diameters
- Screw-in version, equipped with male BSP thread (ISO 228) or male NPT thread (ANSI B1.20.1)
- Operating temperature range:
  - -40 °C ... +120 °C / -40 °F ... +248 °F

#### **Materials**

- Made of non-corrosive materials
- Body and cap made of glass-fibre reinforced Polyamide (PA)
- Sealings made of NBR (Buna-N®)

Consult STAUFF for alternative materials.

# **Accessories / Options**

- Pressurisation up to 0,7 bar / 10 PSI (not available for SPB 1)
- Air filter element
- Anti-splash feature
- Plastic dipstick with integrated anti-splash feature

Please see page E14 for details.

# **Maximum Air Flow Rate**

- 0,15 m³/min / 5.30 cfm for SPB 1
- 0,40 m³/min / 14.13 cfm for SPB 2
- 1,00 m³/min / 35.31 cfm for SPB 3

Please see page E15 for detailed air flow curves.

## **Oil Displacement**

- 150 I/min / 40 US GPM for SPB 1
- 400 l/min / 106 US GPM for SPB 2
- 1000 I/min / 264 US GPM for SPB 3

# Installation

Recommended mounting spaces:
 Ø48 mm / Ø1.89 in for SPB 1,
 Ø90 mm / Ø3.54 in for SPB 2, and
 Ø122 mm / Ø4.80 in for SPB 3

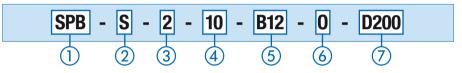
# **Thread Options**

Thread		SPB 1	SPB 2	SPB 3	Code
ad	G1/4	•	0	0	B04
<u>₩</u> @	G3/8	•	•	0	B06
<b>SP</b>	G1/2	•	•	•	B08
(S)	G3/4	0	•	•	B12
Male BSP Thread (ISO 228)	G1	0	0	•	B16

Threa	ıd	SPB 1	SPB 2	SPB 3	Code
1)	1/4	•	0	0	N04
20.	3/8	•	0	0	N06
<b>F</b> E	1/2	•	0	0	N08
Male NP	3/4	•	•	•	N12
Ba	1	0	0	•	N16

Standard Option

#### **Order Codes**



# 1 Type Plastic Filler Breather Pressurisation Without pressurisation Pressurised at 0,2 bar / 3 PSI Pressurised at 0,35 bar / 5 PSI Pressurised at 0,7 bar / 10 PSI

Type SPB 1 is only available without pressurisation. Please see page E14 for details.

# (3) Version

Screw-in version; Cap diameter Ø45 mm (Ø1.77 in)	1
Screw-in version; Cap diameter Ø70 mm (Ø2.76 in)	2
Screw-in version; Cap diameter Ø101 mm (Ø3.98 in)	3

# (4) Air Filter Element (Material / Micron Rating)

Without air filter element	00
10 µm Foam / PUR (standard option)	10
40 μm Foam / PUR	40
3 μm Inorganic Glass-Fibre, pleated	E03
10 µm Filter Paper, pleated	L10

Options E03 and L10 are only available for type SPB 3. Consult STAUFF for alternative materials / micron ratings.

# (5) Connection Thread (Male)

G1/4 (for SPB 1 only)	B04
G3/8 (for SPB 1 and 2 only)	B06
G1/2 (for SPB 1, 2 and 3)	B08
G3/4 (for SPB 2 and 3 only)	B12
G1 (for SPB 3 only)	B16
1/4 NPT (for SPB 1 only)	NO4
3/8 NPT (for SPB 1 only)	NO
1/2 NPT (for SPB 1 only)	NO
3/4 NPT (for SPB 1, 2 and 3)	N12
1 NPT (for SPB 3 only)	N16

# (6) Anti-Splash Feature

With anti-splash feature (standard option)	A
Without anti-splash feature	(

The anti-splash feature for the SPB 1, can only be achieved in conjunction with a dipstick, but is not available for the SPB 1 with connection sizes B04 and N04. Please see page E14 for details.

## 7 Dinstick

DIPSTICK	
Plastic dipstick (200 mm / 7.88 in)	D200
with integrated anti-splash feature	D200
Plastic dipstick (300 mm / 11.81 in)	D300
with integrated anti-splash feature	טטטע
Without dipstick	-
	Plastic dipstick (200 mm / 7.88 in) with integrated anti-splash feature Plastic dipstick (300 mm / 11.81 in) with integrated anti-splash feature

A shorter dipstick length can be achieved by simply cutting down the total length according to individual requirements. Please see page E14 for details.