



Technical Data Sheet

B515 Flexible Gasket

PRODUCT DESCRIPTION

B515 Flexible Gasket is a medium-strength flexible gasketing anaerobic sealant and provides an instant low-pressure seal on machined and rigid metal parts. Typical applications include pumps, thermostats, compressors, transmission housings and axle covers.

GASKET SEALANTS

Bondloc Gasket Sealants are single-component pastes/gels that cure at room temperature in the absence of air and when in contact with metal ions. They are used to prevent leakage of fluids or gases by forming an impervious barrier when the seal must remain intact and leak-free and be resistant to fluids and gasses withstanding high temperatures. Bondloc gasketing products are self-forming gaskets that provide a perfect seal between components, with maximum face-to-face contact, eliminating flange face corrosion.

Used to replace conventional methods used in the assembly industry normally using various pre-cut gaskets, o-ring seals and profile packings which seal by compression.

ANAEROBIC KEY FEATURES

- Single-component – clean and easy to apply
- Replace conventional gaskets – reduces inventory
- Excellent instant seal fills all voids
- No need for retorquing
- High resistance to solvents
- Resists high pressure when fully cured.

TEST PERFORMANCE

Full Cure Time	12 hours @ 22°C
Lap Shear Strength – ISO 4587	≥5N/mm ²

TEST CRITERIA

The test performance data reported was measured according to ISO 4587 using grit blast mild steel and cured 24 hours at 22°C (71.6°F) before testing.

TECHNICAL FEATURES

Base technology	Modified Urethane Acrylate
Colour	Purple
Cure	Anaerobic
Viscosity Brookfield Sp7 @2rpm@25°C	200,000-800,000 cps
Cure speed without Activator	< 35 minutes @ 22°C
Gap Fill	0.3mm
Shelf Life	24 months @ 22°C
Specific Gravity ASTM D1475-13 (2020)	1.10
Temperature Range	-55°C to +150°C

INSTRUCTIONS FOR USE

- Clean surfaces to be bonded with B7063 Solvent Cleaner and allow to dry
- Apply adhesive to the threads, apply sufficient adhesive to fill the voids and then assemble and tighten as required
- When the cure speed is slow use B7649 Anaerobic activator for increased cure and set times.

LIMITATIONS

- This product is not recommended for use in pure oxygen and/or oxygen-rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials. Material removed from containers may be contaminated during use. Do not return the product to the original container. Bondloc UK Ltd will not assume responsibility for product

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that has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact our office, and report the problem.

- Anaerobic products are not normally recommended for use on plastics (particularly thermoplastic materials where stress cracking of the plastic could result). Users are recommended to confirm compatibility of the product with such substrates.

STORAGE

Store product in the unopened container in a dry area out of direct sunlight. Storage below 7°C or greater than 28°C can adversely affect product performance. If stored properly, this product has a shelf life of 24 months.

HEALTH & SAFETY

This technical information sheet does not constitute a Safety Data Sheet (SDS). Before using this product ensure you have read and fully understood this products SDS.

PACKAGING FORMAT

Bottles.....50ml, 160ml, 250ml, 300ml

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