



Technical Data Sheet

Bondloc B770 Polyolefin Primer

PRODUCT DESCRIPTION

B770 is used to make polyolefin and other low energy surfaces suitable for bonding with Bondloc cyanoacrylate adhesives. It is only recommended for difficult to bond substrates which include polyethylene, polypropylene, polytetrafluoroethylene (PTFE) and thermoplastic rubber materials. B770 is not recommended in assemblies where high peel strength is required.

APPLICATIONS

B770 primer should be used here difficult to bond surfaces such as shiny plastics (polyethylene), PTFE and polyolefins such as Polypropylene, require bonding to themselves in combination or to less difficult surfaces. B770 works by increasing surface adhesion on low energy substrates. Test should be conducted to access suitability.

USEFUL NOTES

For use with difficult to bond plastics & rubbers.

INSTRUCTIONS FOR USE

Primer may be applied by spraying, brushing or dipping at ambient temperature. Excess primer should be avoided. Presence of primer may be detected by means of a UV inspection lamp

TECHNICAL FEATURES

Solvent	Heptane / Acetone
Appearance	Clear Liquid
Flash Point	4°C
Specific Gravity	0.6g/cm ³
Shelf Life	12 months unopened

STORAGE

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labelling. Storage below 8°C or greater than 28°C can adversely affect product properties.

HEALTH & SAFETY

This technical information sheet does not constitute a Safety Data Sheet (SDS). Before using this product ensure you have read and fully understood this products SDS.

PACKAGING FORMAT

Bottles.....20ml, 50ml, 500ml

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