

CRIMPING CHART



TrΔle® EN 857 1SC HOSE

Date: September 2024

SWAGING DIAMETERS FOR TRALE HOSE WITH INTERTRACO FERRULES AND FITTINGS											
BORE DIAMETER			INSERT TYPE	FERRULE CODE	CRIMPING DIAMETER		TOLERANCE	INT. SKIVE LENGTH		EXT. SKIVE LENGTH	
DN	Inch	Size			mm	inch		mm	inch	mm	inch
6	1/4"	04	B04	BSCX0T04	15.8	0.622	+0 / -0.2	NO		NO	
10	3/8"	06	B06	BSCX0T06	18.8	0.740	+0 / -0.2	NO		NO	
12	1/2"	08	B08	BSCX0T08	22.6	0.890	+0 / -0.4	NO		NO	