

CRIMPING CHART



TrΔle® EN 856 4SP / SAE 100 R9R-R10 HOSE

Date: September 2024

SWAGING DIAMETERS FOR TRALE HOSE WITH INTERTRACO FERRULES AND FITTINGS											
BORE DIAMETER			INSERT TYPE	FERRULE CODE	CRIMPING DIAMETER		TOLERANCE	INT. SKIVE LENGTH		EXT. SKIVE LENGTH	
DN	Inch	Size			mm	inch		mm	mm	inch	mm
12	1/2"	08	B08	BS312T08	27.2	1.071	+0 / -0.4	NO		NO	
19	3/4"	12	B12	BS312T12	36.4	1.433	+0 / -0.4	NO		NO	
25	1"	16	B16	BS312T16	43.1	1.697	+0 / -0.4	NO		NO	