

CRIMPING CHART



TrΔle® GOLD EN 857 2SNK HIGH PRESSURE HOSE

Date: September 2024

SWAGING DIAMETERS FOR TRALE HOSE WITH INTERTRACO FERRULES AND FITTINGS											
BORE DIAMETER			INSERT TYPE	FERRULE CODE	CRIMPING DIAMETER		TOLERANCE	INT. SKIVE LENGTH		EXT. SKIVE LENGTH	
DN	Inch	Size			mm	inch		mm	inch	mm	inch
6	1/4"	04	B04	BSN03T04	17.8	0.701	+0 / -0.2	NO		NO	
10	3/8"	06	B06	BSN03T06	20.8	0.819	+0 / -0.2	NO		NO	
12	1/2"	08	B08	BSN03T08	23.6	0.929	+0 / -0.4	NO		NO	
16	5/8"	10	B10	BSN03T10	27.3	1.075	+0 / -0.4	NO		NO	
19	3/4"	12	B12	BSN03T12	31.0	1.220	+0 / -0.4	NO		NO	
25	1"	16	B16	BSN03T16	37.4	1.472	+0 / -0.4	NO		NO	